TCH 18 E / TCH 19 E

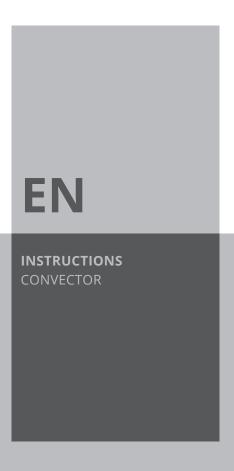




Table of contents

| Information on the use of these instructions | 2 |
|--|---|
| Safety | 2 |
| Information about the device | 4 |
| Transport and storage | 5 |
| Assembly and start-up | 6 |
| Operation | 7 |
| Errors and faults | 7 |
| Maintenance | 8 |
| Technical annex | 8 |
| Disposal 1 | 0 |

You can download the current version of the instructions and the EU declaration of conformity via the following link:



TCH 18 E



https://hub.trotec.com/?id=42756





https://hub.trotec.com/?id=42757

Information on the use of these instructions

Symbols



Warning of electrical voltage

This symbol indicates dangers to the life and health of persons due to electrical voltage.



Warning of hot surface

This symbol indicates dangers to the life and health of persons due to hot surface.



Warning

This signal word indicates a hazard with an average risk level which, if not avoided, can result in serious injury or death.



Caution

This signal word indicates a hazard with a low risk level which, if not avoided, can result in minor or moderate injury.

Notice

This signal word indicates important information (e.g. material damage), but does not indicate hazards.



Info

Information marked with this symbol helps you to carry out your tasks quickly and safely.



Follow the manual

Information marked with this symbol indicates that the instructions must be observed.

Safety

Read this manual carefully before starting or using the device. Always store the manual in the immediate vicinity of the device or its site of use.



Warning

Read all safety warnings and all instructions.

Failure to follow the warnings and instructions may result in electric shock, fire and/or serious injury.

Save all warnings and instructions for future reference.

This appliance can be used by children aged from 8 years and above and persons with reduced physical, sensory or mental capabilities or lack of experience and knowledge if they have been given supervision or instruction concerning use of the appliance in a safe way and understand the hazards involved. Children shall not play with the appliance. Cleaning and user maintenance shall not be made by children without supervision.



Warning

Children of less than 3 years should be kept away from the device unless continuously supervised.

Children aged from 3 years and less than 8 years shall only switch on/off the appliance provided that it has been placed or installed in its intended normal operating position and they have been given supervision or instruction concerning use of the appliance in a safe way and understand the hazards involved.

Children aged from 3 years and less than 8 years shall not plug in, regulate and clean the appliance or perform user maintenance.





Warning

Do not use the device in small rooms if persons are present who cannot leave the room independently and who are not under constant supervision.

- Do not use the device in potentially explosive rooms or areas and do not install it there.
- Do not use the device in aggressive atmosphere.
- Place the device in an upright and stable position on horizontal and stable ground.
- Let the device dry out after a wet clean. Do not operate it when wet.
- Do not use the device with wet or damp hands.
- Do not expose the device to directly squirting water.
- Never insert any objects or limbs into the device.
- Do not cover the device during operation.
- Do not remove any safety signs, stickers or labels from the device. Keep all safety signs, stickers and labels in legible condition.
- Do not sit on the device.
- This appliance is not a toy. Keep away from children and animals.
- Check accessories and connection parts for possible damage prior to every use of the device. Do not use any defective devices or device parts.
- Ensure that all electric cables outside of the device are protected from damage (e.g. caused by animals). Never use the device if electric cables or the power connection are damaged!
- The mains connection must correspond to the specifications in the Technical annex.
- Insert the mains plug into a properly fused mains socket.
- Observe the device's power input, cable length and intended use when selecting extensions to the power cable. Completely unroll extension cables. Avoid electrical overload.
- Before carrying out maintenance, care or repair work on the device, remove the mains plug from the mains socket.
 Hold onto the mains plug while doing so.
- Switch the device off and disconnect the power cable from the mains socket when the device is not in use.
- Do not under any circumstances use the device if you detect damages on the mains plug or power cable.
 If the power cable is damaged, it must be replaced by the manufacturer, its service agent or similarly qualified persons in order to avoid a hazard.
 - Defective power cables pose a serious health risk!
- The power cable must not rest on the device or run in front of the air outlet, otherwise it may be damaged as a result of high temperatures.

- When installing the device, observe the minimum distances from walls and other objects as well as the storage and operating conditions according to the technical data (chapter Technical annex).
- Keep a safety distance of at least 1 m between the air inlet and the air outlet of the device and all combustible materials such as textiles, curtains, beds and sofas.
- Do not mount the device to a wall and operate it there.
- Make sure that the air inlet and outlet are not obstructed.
- Make sure that the suction side is kept free of dirt and loose objects.
- Do not place the device on combustible ground.
- Only use original spare parts, for otherwise safe and functional operation cannot be ensured.
- Allow the device to cool down before transport and/or maintenance work.
- The device must not be positioned directly beneath a wall socket
- The device must be set up in a way that the switches and controllers cannot be touched by a person in a bathtub or shower.
- Do not use the device if it has been dropped or if it shows visible signs of damage.

Intended use

The device is only suitable for well insulated spaces or occasional use.

Only use the device for heating closed rooms whilst adhering to the technical data.

Intended use comprises heating the air in:

- living spaces
- storerooms
- salesrooms
- · construction areas
- containers
- basements
- bathrooms

Any use other than the intended use is regarded as misuse.

Reasonably foreseeable misuse

- Do not place any objects, e.g. clothing, on the device.
- Do not use this device in the vicinity of fuel, solvents, varnishes or other easily inflammable vapours or in rooms where these substances are stored.
- Do not use the device out of doors.
- Do not use the device for heating vehicles.
- Never immerse the device in water.
- The device must not be mounted to and operated on a wall.



- Do not make any unauthorised modifications, alterations or structural changes to the device.
- Do not use the heating device in immediate vicinity of swimming pools, bathtubs and showers.

Personnel qualification

People who use this device must:

- be aware of the dangers that occur when working with electric devices in damp areas.
- have read and understood the instructions, especially the Safety chapter.

Maintenance tasks which require the housing to be opened must only be carried out by specialist electrical companies or by the manufacturer.

Symbols on the device

Symbols Meaning This symbol located on the device indicates that it is prohibited to place objects (such as towels, clothes etc.) above or directly in front of the device.

heater must not be covered.

Residual risks



Warning of electrical voltage

Work on the electrical components must only be carried out by an authorised specialist company!



Warning of electrical voltage

Before any work on the device, remove the mains plug from the mains socket!

In order to avoid overheating and fire hazards, the

Do not touch the mains plug with wet or damp hands. Hold onto the mains plug while pulling the power cable out of the mains socket.



Warning of electrical voltage

Risk of electric shock!

The device is not protected against water.

There is a risk of electric shock! Never use the device in areas where dripping, spraying or running water can enter the device! Never immerse the device in water!



Warning of hot surface

Parts of this appliance can become very hot and cause burns. Particular attention is to be paid when there are children or vulnerable persons present!



Warning

Improper handling entails a risk of burning and electric shock

Only use the device as intended!



Warning

Dangers can occur at the device when it is used by untrained people in an unprofessional or improper way! Observe the personnel qualifications!



Warning

The device is not a toy and does not belong in the hands of children.



Warning

Risk of suffocation!

Do not leave the packaging lying around. Children may use it as a dangerous toy.



Warning

Improper installation entails a risk of fire.

Do not place the device on combustible ground.

Do not place the device on high-pile carpets.



Warning

In order to avoid overheating and fire hazards, the device must not be covered!

Behaviour in the event of an emergency

- 1. Switch the device off.
- 2. Disconnect the device from the mains: Hold onto the mains plug while pulling the power cable out of the mains socket.
- 3. Do not reconnect a defective device to the mains.

Overheating protection

The device is provided with a safety thermostat which is activated by overheating of the device:

- In such an event the device switches off automatically.
- The lamps at the flip switches for the power stages turn off.

When the safety thermostat is activated, allow the device to cool down. Only then start to look for the cause of overheating. Should the problem persist, please contact the customer service.

Information about the device

Device description

The convectors TCH 18 E / TCH 19 E serve to generate warm air in interior spaces.

The device generates heat by means of an electric heating element. The air surrounding the heating element is heated. The heated air rises through the air outlet and thus enters the room.

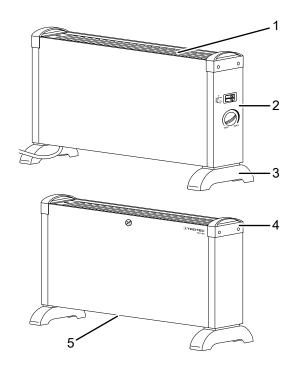
The device is equipped with an integrated thermostat and so generates a constant flow of warm air.

The device is not protected against water (IP20).

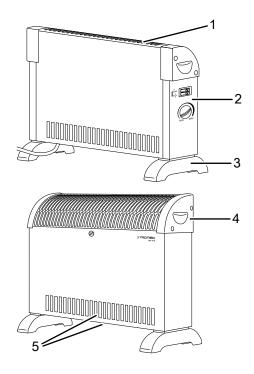


Device depiction

TCH 18 E



TCH 19 E



| No. | Designation |
|-----|-----------------|
| 1 | Air outlet |
| 2 | Control panel |
| 3 | Foot |
| 4 | Carrying handle |
| 5 | Air inlet |

Transport and storage

Notice

If you store or transport the device improperly, the device may be damaged.

Note the information regarding transport and storage of the device.

Transport

To make the device easier to transport, it is fitted with a carry handle

Before transporting the device, observe the following:

- Switch the device off.
- Hold onto the mains plug while pulling the power cable out of the mains socket.
- Do not use the power cable to drag the device.
- Allow the device to cool down sufficiently.

Storage

Before storing the device, proceed as follows:

- Hold onto the mains plug while pulling the power cable out of the mains socket.
- Allow the device to cool down sufficiently.

When the device is not being used, observe the following storage conditions:

- Store the device in a dry location and protected from frost and heat.
- Store the device in an upright position where it is protected from dust and direct sunlight.
- If required, use a cover to protect the device from invasive dust.
- Place no further devices or objects on top of the device to prevent it from being damaged.



Assembly and start-up

Scope of delivery

- 1 x Device
- 2 x Foot
- 4 x Fastening screw
- 1 x Manual

Unpacking the device

- 1. Open the cardboard box and take the device out.
- 2. Completely remove the packaging.
- Fully unwind the power cable. Make sure that the power cable is not damaged and that you do not damage it during unwinding.

Assembly

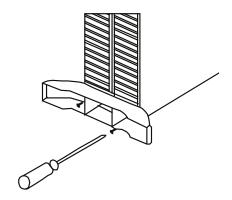
Notice

The device is not suitable for wall mounting.

Mounting the feet

Mount the feet before positioning the device.

1. Place the device on its side.



2. Fasten each foot with two screws.

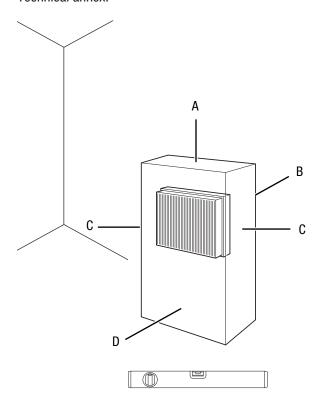
Start-up



Info

Odours might arise upon initial start-up or after a longer period of non-use.

When positioning the device, observe the minimum distance from walls or other objects as described in the chapter Technical annex.



- Before starting the device, check the condition of the power cable. If there are doubts as to their sound condition, contact the customer service.
- Set the device up in an upright and stable position.
- Do not create tripping hazards when laying the power cable or other electric cables, especially when positioning the device in the middle of the room. Use cable bridges.
- Make sure that extension cables are completely unrolled.
- Make sure that no curtains or other objects interfere with the air flow.
- Do not position the device directly below a wall socket.
- Make sure that the device cannot come into contact with moisture or water.

Connecting the power cable

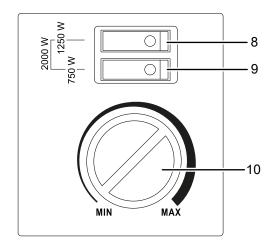
- Insert the mains plug into a properly fused mains socket.
- Make sure that the power cable is guided along the back of the device. Never guide the power cable along the front of the device!



Operation

Operating elements

TCH 18 E / TCH 19 E



| No. | Designation |
|-----|---|
| | flip switch heating levels 1250 W (together with flip switch 9 = 2000 W) |
| 9 | flip switch heating levels 750 W (together with flip switch 8 = 2000 W) |
| 10 | Rotary switch room thermostat |

Switching the device on

- 1. Plug the device into a sufficiently fused socket.
- 2. Set the flip switch (8, 9) to **On** to select the desired heating capacity.

You can actuate one flip switch for a capacity of 750 W (9) or 1250 W (8), or both flip switches for the maximum capacity of 2000 W.

⇒ The lamp at the respective flip switch only lights up when the room thermostat is switched on.

Setting the room thermostat

- 1. Select the desired temperature via the infinitely variable rotary switch (10) of the room thermostat.
 - ⇒ If the room thermostat is switched on, the lamps of the activated heating levels will light up.

The room thermostat controls the room temperature automatically:

- When the set value is exceeded, the heating switches off.
- When the set value is fallen below, the heating automatically switches back on.

Shutdown



Warning of electrical voltage

Do not touch the mains plug with wet or damp hands.

- Set both flip switches to Off. Turn the room thermostat's infinitely variable rotary switch (10) counter-clockwise to position MIN. The lamps at the flip switches turn off.
- Hold onto the mains plug while pulling the power cable out of the mains socket.
- Allow the device to cool down completely.
- Clean the device according to the Maintenance chapter.
- Store the device according to the Transport and storage chapter.

Errors and faults



Warning of electrical voltage

Tasks which require the device to be opened must only be carried out by authorised specialist companies or by the manufacturer.

Notice

Wait for at least 3 minutes after maintenance and repair work. Only then switch the device back on.

The device has been checked for proper functioning several times during production. If malfunctions occur nonetheless, check the device according to the following list.

The device does not start:

- Check the power connection.
- Check the power cable and mains plug for damage. If you notice damages, do not try to take the device back into operation.

If the supply cord is damaged, it must be replaced by the manufacturer, its service agent or similarly qualified persons in order to avoid a hazard.

- Check the on-site fusing.
- Check the room temperature. The room thermostat may have switched off, because the desired room temperature has been reached.
- The room thermostat might be defective. Have a defective room thermostat replaced by a specialist electrical company.
- Check whether the overheating protection has tripped (see chapter Safety).

The air current is reduced:

 Check the air inlet and outlet. Make sure that air inlet and outlet are not obstructed. Remove any dirt. Observe the minimum distance from walls or other objects according to the technical data.



The device still does not operate correctly after these checks:

Please contact the customer service. If necessary, bring the device to an authorised specialist electrical company or to the manufacturer for repair.

Maintenance

Activities required before starting maintenance



Warning of electrical voltage

Do not touch the mains plug with wet or damp hands.

- · Switch the device off.
- Hold onto the mains plug while pulling the power cable out of the mains socket.
- Allow the device to cool down completely.



Warning of electrical voltage

Tasks which require the device to be opened must only be carried out by authorised specialist companies or by the manufacturer.

Cleaning the housing



Warning of electrical voltage

Never immerse the device in water!

Clean the housing with a soft, damp and lint-free cloth. Make sure that no moisture enters the housing. Protect electrical components from moisture. Do not use any aggressive cleaning agents such as cleaning sprays, solvents, alcohol-based or abrasive cleaners to dampen the cloth.

Wipe the housing dry after cleaning.

Technical annex

Technical data

| Parameter | Value | |
|--------------------------|--------------|----------------|
| Model | TCH 18 E | TCH 19 E |
| Heating capacity | | |
| level 1: | 750 W | 750 W |
| | 1250 W | 1250 W |
| level 3: | 2000 W | 2000 W |
| Power supply | 1220 – 240 V | 220 – 240 V |
| | ~50 – 60 Hz | ~50 – 60 Hz |
| Max. power | 2000 W | 2000 W |
| consumption | | |
| Nominal current | 8.7 A | 8.7 A |
| consumption | | |
| Fusing | 10 A | 10 A |
| Type of protection | IP20 | IP20 |
| Plug type | Schuko plug | Schuko plug |
| | CEE 7/7 | CEE 7/7 |
| Cable length | 1.2 m | 1.2 m |
| Dimensions | 200 x 520 x | 200 x 470 x |
| (depth x width x height) | 345 mm | 332 mm |
| Minimum distance to | | |
| walls and other objects | | |
| | 400 | 100 |
| , | 100 cm | 100 cm |
| rear (B): | | 50 cm |
| sides (C): front (D): | | 50 cm 50 cm |
| ` ' | | |
| Weight | 2.0 kg | 1.5 kg |



Information requirements for electrical local space heaters

| Parameter | Value / item | |
|--|--|--------------|
| Model | TCH 18 E | TCH 19 E |
| Heat output | | |
| Nominal heat output P _{nom} | 1.8 – 2.0 kW | 1.8 – 2.0 kW |
| Minimum heat output (indicative) P _{min} | 0.75 kW | 0.75 kW |
| Maximum continuous heat output P _{max,c} | 2 kW | 2 kW |
| Auxiliary electricity consumption | | |
| At nominal heat output el _{max} | NA | NA |
| At minimum heat output el _{min} | NA | NA |
| In standby mode el _{sb} | 0 kW | 0 kW |
| Type of heat input | | |
| Manual heat charge control, with integrated thermostat | NO | NO |
| Manual heat charge control with room and/or outdoor temperature feedback | NO | NO |
| Electronic heat charge control with room and/or outdoor temperature feedback | NO | NO |
| Fan assisted heat output | NO | NO |
| Type of heat output/room temperature control | | |
| Single stage heat output, no room temperature control | NO | NO |
| Two or more manual stages, no room temperature control | NO | NO |
| With mechanic thermostat room temperature control | YES | YES |
| With electronic room temperature control | NO | NO |
| With electronic room temperature control plus day timer | NO | NO |
| With electronic room temperature control plus week timer | NO | NO |
| Other control options | | |
| Room temperature control, with presence detection | NO | NO |
| Room temperature control, with open window detection | NO | NO |
| With distance control option | NO | NO |
| With adaptive start control | NO | NO |
| With working time limitation | NO | NO |
| With black bulb sensor | NO | NO |
| Contact details | Trotec GmbH Grebbener Straße 7 D-52525 Heinsberg | |

NA: not applicable



Disposal

Always dispose of packing materials in an environmentally friendly manner and in accordance with the applicable local disposal regulations.

The icon with the crossed-out waste bin on waste electrical or electronic equipment is taken from Directive 2012/19/EU. It states that this device must not be disposed of with the household waste at the end of its life. You will find collection points for free return of waste electrical and electronic equipment in your vicinity. The addresses can be obtained from your municipality or local administration. You can also find out about other return options that apply for many EU countries on the website https://hub.trotec.com/?id=45090. Otherwise, please contact an official recycling centre for electronic and electrical equipment authorised for your country.

The separate collection of waste electrical and electronic equipment aims to enable the re-use, recycling and other forms of recovery of waste equipment as well as to prevent negative effects for the environment and human health caused by the disposal of hazardous substances potentially contained in the equipment.

Only for United Kingdom

According to Waste Electrical and Electronic Equipment Regulations 2013 (SI 2013/3113) (as amended) devices that are no longer usable must be collected separately and disposed of in an environmentally friendly manner.

Trotec GmbH

Grebbener Str. 7
D-52525 Heinsberg
1+49 2452 962-400
4+49 2452 962-200

info@trotec.com www.trotec.com